

No.	Description	Machine Description (Type, Brand, Model No.)	No Axis	# of Spindles	RPM	X-Axis (Inches)	Y-Axis (In)	Z-Axis (In)	Auxillary Equipment
1	Vertical Mill, CNC Machining Center	Quantum Q1000V Kasuga	3	1	6000	42	24	30	
2	Vertical Mill, CNC Machining Center	Haas VF-3	4	1	7500	52	20	28	Haas 160 4th Axis/310 has horizontal table
3	Vertical Mill, CNC Machining Center	Haas VF7 MC	4	1	10000	64	34	40	Haas 160 4th Axis/310 has horizontal table
4	Vertical Mill CNC Machining Center	Quantum 1500V Kasuga	3	1	6500	64	34	40	
5	Vertical Mill, CNC Machining Center	Quantum Q1250V Nishida	3		6000	50	25	26	
6	Vertical Mill, CNC Machining Center	Quantum 1500V Kasuga	4	1	6500	84	32	25	4th Axis Table
7	Vertical Mill, CNC Machining Center	Toyoda BM1200 - (50 Taper)	4	1	8000	47	23.6	23.6	51.2 x 23.6 table size
8	Vertical Mill, CNC Machining Center	Toyoda BM1200 - (40 Taper)	4	1	8000	47	23.6	23.6	51.2 x 23.6 table size
9	Vertical Mill, CNC Machining Center	Haas-VF-6/40 Trunion Table	5	1	7500	64	32	30	2 Axis Trunion Table
10	Vertical Mill, CNC Machining Center	Haas VF 2	3	1	6000	30	16	16	
11	Vertical Mill, CNC Machining Center	Haas TM 2	3	1	6500	12	16	30	
12	Horizontal Mill, CNC Machining Center	Haas TM1	4	1	6500	12	12	30	
13	Vertical Mill, CNC Machining Center	Matsuura MC800VF	3	1	8000	18	17	36	
14	Vertical Mill, CNC Machining Center	Matsuura MC800VF	3	1	8000	18	17	36	
15	Mill, CNC	Bridgeport EZ Track	3	1	3000	32	12	6	
16	Vertical Mill, CNC Machining Center	Quantum 1250V Nishida	3	1	6000	50	25	26	
17	Mill	Bridgeport	3		3000	48	18	24	
18	Vertical Mill, CNC Machining Center	Haas VF-5/50	5	1	7500	50	26	24	5th Axis Trunion Table/310
19	CNC Vertical Machining Center	Kitamura Mytrunion 5	5	1	20000	32	29.3	19.7	
20	CNC Machining Center	Mori Seiki NV5000A140	3	1	14000	43.3	23.6	18.1	
21	CNC Vertical Machining Center	Mori Seiki GV-503	5	1	12000	24.1	20.1	18.1	
22	CNC Machining Center	Yama Seiki BM-1020	3	1	8,000	40.2	23.6	23.6	
23	CNC Machining Center	Yama Seiki BM-1020	3	1	8,000	40.2	23.6	23.6	
24	CNC Machining Center	Yama Seiki BM-1020	3	1	8,000	40.2	23.6	23.6	
25	CNC Machining Center	Yama Seiki BM-1020	3	1	8,000	40.2	23.6	23.6	
26	CNC Machining Center	Yama Seiki BM-1020	3	1	8,000	40.2	23.6	23.6	
27	Vertical Machining Center	OKK VP-600-5AX	5		12000	44.09	24.02	18.11	
28	Vertical Milling Center	Haas VF3B	4	1	7500	42	24	18	

No.	Description	Machine Description (Type, Brand, Model No.)	No Axis	# of Spindles	RPM	X-Axis (Inches)	Y-Axis (In)	Z-Axis (In)	Auxillary Equipment
29	Vertical Milling Center	Matsuura MC660	3	1	10000	26	18	19	
31	Vertical Milling Center	Matsuura MCV660	3	1	20000	26	18	19	
32	Horizontal Machining Center	OKK HM6300S	4	1	12000	31.49	29.52	34.64	
33	Machining Center	OKK VP-400	5	1	12000	23.62	16.14	18.11	
34	Mill, Manual Horizontal	Cintmill 0116011	3	1	12000	47.2	28.3	24	
35	Vertical Machining Center	OKK VM76R	3	1	12000	60.63	29.92	25.98	
36	Vertical Machining Center	OKK VM76R	3	1	12000	60.63	29.92	25.98	
37	Vertical Machining Center	OKK VC-X500	5	1	20000	27.56	33.46	24.02	
38	Horizontal Machining Center	OKK HM6000S	4	1	12000	31.499	29.5498	34.67	
39	Vertical Machining Center	Matsuura MX520	5	1	12000	24.8	22.04	20.07	
41	Horizontal Machining Center	Matsuura H-Plus 630	4	1	12000	41.33	36.22	38.97	
42	Vertical Machining Center	Matsuura MX520	5	1	12000	24.8	22.04	20.07	
44	Vertical Machining Center	Matsuura MX520	5	1	12000	24.8	22.04	20.07	
45	Vertical Machining Center	Toyoda FV1480	3	1	6000	55.1	31.5	26.6	